

COLLAK

Adhesivos y Selladores

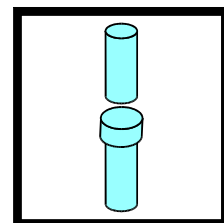


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05/13-PVC-25 v1.2

COLLAK PVC - 25

**High quality Solvent cement for u-PVC pipes and fittings.
Pressure systems**



DESCRIPTION: PVC-based welding adhesive specially developed to produce long-life resistant joints in PVC tubing and lines.

TECHNICAL DATA	
Colour	Translucent.
Density (20°C)	0,97 - 0,99 g/ml
Viscosity (Brookfield HBT, Sp2, 50 rpm, 20°C)	1600 - 2000 cps
Flammability	Highly flammable.

INSTRUCTIONS FOR USE: Clean and remove grease from surfaces with COLLAK DL.

Mark the fitting depth of the end of the pipe in the coupling, so as to apply the adhesive only on the surface to be joined. Apply a thin and uniform coat of adhesive to the coupling; then a thicker coat to the end of the pipe.

Immediately join the pieces without any twisting motion and hold pressed together for several seconds. Remove excess glue with a cloth.

The bonding operation must be carried out in a maximum time of one minute from application of glue. The union must not be subjected to movement or stress before five minutes elapsed.

Allow 24 hours to elapse before applying pressure

SOLVENT: For cleaning tools, our solvent COLLAK DL is recommended.

HEALTH & SAFETY: This adhesive contains solvent and is therefore highly flammable. Avoid naked flame. Avoid inhalation. Avoid contact with skin. Ensure adequate ventilation during use. Where appropriate, wear suitable Personal Protective Equipment (e.g. gloves, eyes protection, etc.) For further advice, please read the Safety Data Sheet of our adhesive, available upon request.

PACKAGING AND STORAGE: In tubes of 125 ml and metal cans of 250, 500 and 1000 ml. (with or without brush) and 5 L. The shelf life is 12 months in the closed original packaging stored at normal ambient conditions (e.g. 20°C and 55% relative humidity).

All data and recommendations given in this Product Data Sheet are given in good faith and based upon information, which we believe to be reliable, but they are made without any representation of guarantee or warranty or accuracy and are made with reservation of all rights. We reserve the right to modify specifications at all times. User should be aware of the current developments of the above-mentioned product. No liability regarding application or circumstances during application can be accepted.